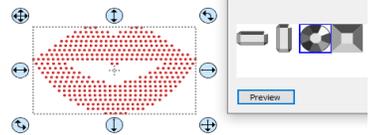
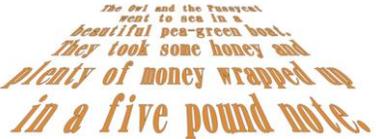
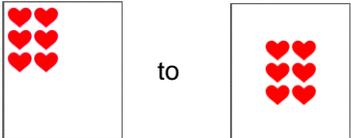
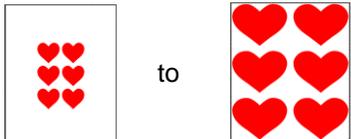
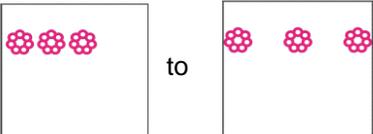
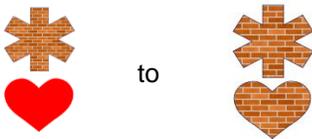
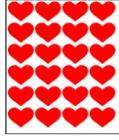


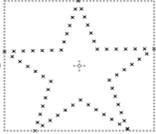
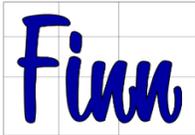
SCAL5 Functions Not Available in MTC

| <u>Function</u> | <u>Where to Find in SCAL</u> | <u>Comments</u> | <u>Sample</u> |
|----------------------------|------------------------------|---|---|
| <u>Designing Functions</u> | | | |
| 3D Extrude (Pro only) | Effects menu | |  |
| 3D Rotate | Effects menu | |  |
| Barrel Distortion | Effects menu | |  |
| Bridge Warp | Effects menu | Round or angle text and other shapes in a many customizable forms |  |
| Bulge | Effects menu | |  |
| Canned | Effects menu | |  |
| Drop Shadow | Effects menu | Create a customizable 3D shadow on a selected shape |  |
| Font Preview | Text menu | Preview selected text in other fonts and change to a new font, if desired |  |
| Knock Out | Effects menu | |  |
| Line Fill | Effects menu | Create a line fill pattern to use with a pen, engraver, or Foil Quill |  |
| QR Code | Effects menu | Create a QR code based on optional data entered by user |  |

| <u>Function</u> | <u>Where to Find in SCAL</u> | <u>Comments</u> | <u>Sample</u> |
|----------------------------|-------------------------------------|--|---|
| Rhinestone Simulation | Effects menu | Add a sparkly simulation and/or optional stone shapes |  |
| Rounded Rectangle - custom | Tool Panel (9th icon) | Set desired corner radius |  |
| Symmetrical Mirror | Effects menu | Duplicate selected shape(s) to create a mirror image. |  |
| Type on Path | Tool Panel (4th icon) | Directly type text to fit a given path |  |
| Title Crawl | Effects menu | |  |
| Wave | Effects menu | |  |
| <u>Editing Functions</u> | | | |
| Align to Page | Position & Size Panel | Align selected shapes to any edge or center of the cutting mat |  |
| Auto Fit | Object>Transform | Resize the selected shape(s) to fit the cutting mat |  |
| Crop | Tool Panel (12 th icon, with Knife) | Drag mouse to crop the portion of a shape to keep |  |
| Distribute to Page | Object menu | Evenly distribute selected shapes on the cutting mat |  |
| Dropper | Tool Panel (10th icon) | Change the color/pattern fill/gradient of a shape to match another shape |  |

| <u>Function</u> | <u>Where to Find in SCAL</u> | <u>Comments</u> | <u>Sample</u> |
|---|------------------------------|---|--|
| Marquee-Zoom | Tool Panel | Drag mouse to form the boundaries for the zoom | Drag mouse to zoom select to Drag |
| Paste (AutoFill) | Edit menu | Fill the cutting mat with the select shape(s) |  to  |
| Convert stroke to a shape | Path>Stroke to Path | Convert a stroke setting (from Stroke & Fill Panel) to an actual shape. |  to  |
| Custom color for Cutting Mat | Document Panel | Customize color of mat's background on each page of project |  to  |
| Custom guidelines | Document Panel | Add horizontal and vertical guidelines: drag out from the rulers or enter specific locations and recolor |  |
| Custom Mat Templates | Document Panel | Add custom background templates to cutting mat as a designing aid |   |
| Custom Selection | Tool Panel (2nd icon) | Drag the mouse around whatever shapes you want to be selected (i.e. not a rectangular select) |  |
| Enhanced scaling function | Object>Transform>Scale | Scale shapes on all pages at once | |
| Equal height correction for text | Text Panel | Force all letters to be equal in height | HELLO to HELLO |
| High Pass Filter setting added to Trace Image | Trace Image: Image Settings | High Pass Filter setting to improve the tracing of some images. | |
| Mask function added to Trace Image | Trace Image window>Output | Allows one to erase portions of an image to exclude from tracing or include parts that might otherwise not be traced. | |
| Metric Units | Document Panel | Switch from inches to mm or cm | |

| Function | Where to Find in SCAL | Comments | Sample |
|---|----------------------------------|---|---|
| Position Panel with 9 references | Positon & Size Panel | Select a bounding box position for displaying X and Y location |  |
| <u>Import/Export Functions</u> | | | |
| Import of embroidery file formats | File>Import | 9 additional file types supported (DST, EXP, HUS, JEF, PEC, PES, SEW, VIP, XXX) | |
| Import and export of FCM files | File>Import | FCM is used by Brother Scan N Cut files | |
| Import and export of DXF and PLT files (Pro only) | File>Import or File>Export | | |
| Export of PLT files | Cut Settings window>Save to File | Cutter specific function, such as for Skycut cutters (exports cut settings with the design) | |
| <u>Output Functions</u> | | | |
| Center Cut option | Cut Settings window | Center the cut around the origin set on the cutter (specific to certain cutter brands) | |
| Color Layer Alignment | Style Panel | Assign shapes as color alignment registrations and these will cut with every color queued (see next item) | |
| Cut by Color (Pro only) | Cut Settings window | One color at a time will be queued for cutting | |
| Cut Order control (Pro only) | Cut Settings window | Set cut order based on Layers Panel position or distance from origin (also has a minimize roller option with threshold setting) | |
| Cut Settings by Layer (Pro only) | Style Panel | Select custom presets of cut settings for each layer in a project | |
| Dual Head Support | Style Panel | Assign layers separately to left or right sides on dual head cutters | |

| <u>Function</u> | <u>Where to Find in SCAL</u> | <u>Comments</u> | <u>Sample</u> |
|----------------------------------|-------------------------------------|---|---|
| Nest function | Effects menu | Allows user to economize use of material by moving shapes to fit more closely together. |  |
| Pause for Tool Changeout | Cut Settings window | Set up cutter to pause to change out holder, pen, marker or other device | |
| Pierce | Effects menu | creates holes to be punched with a punch or piercing tool |  |
| Print & Cut Assignments | Style Panel | Assign layers to print only, draw only, cut only, or both print and cut | |
| Reg Mark options | Cutter>Cutter Settings | Alter size, thickness and location including distance from edges of printout | |
| Temporary Weld, Blackout, Shadow | Style Panel | Assign shapes to weld, blackout, and or shadow only when sent to cutter (disable at a later time) | |
| Weeding | Effects menu | SCAL5 Pro only: add external and internal weeding cuts |  |
| Wi-Fi support | Cut Settings window | Connect to a network router (cutter specific use, such as for Skycut cutters) | |