

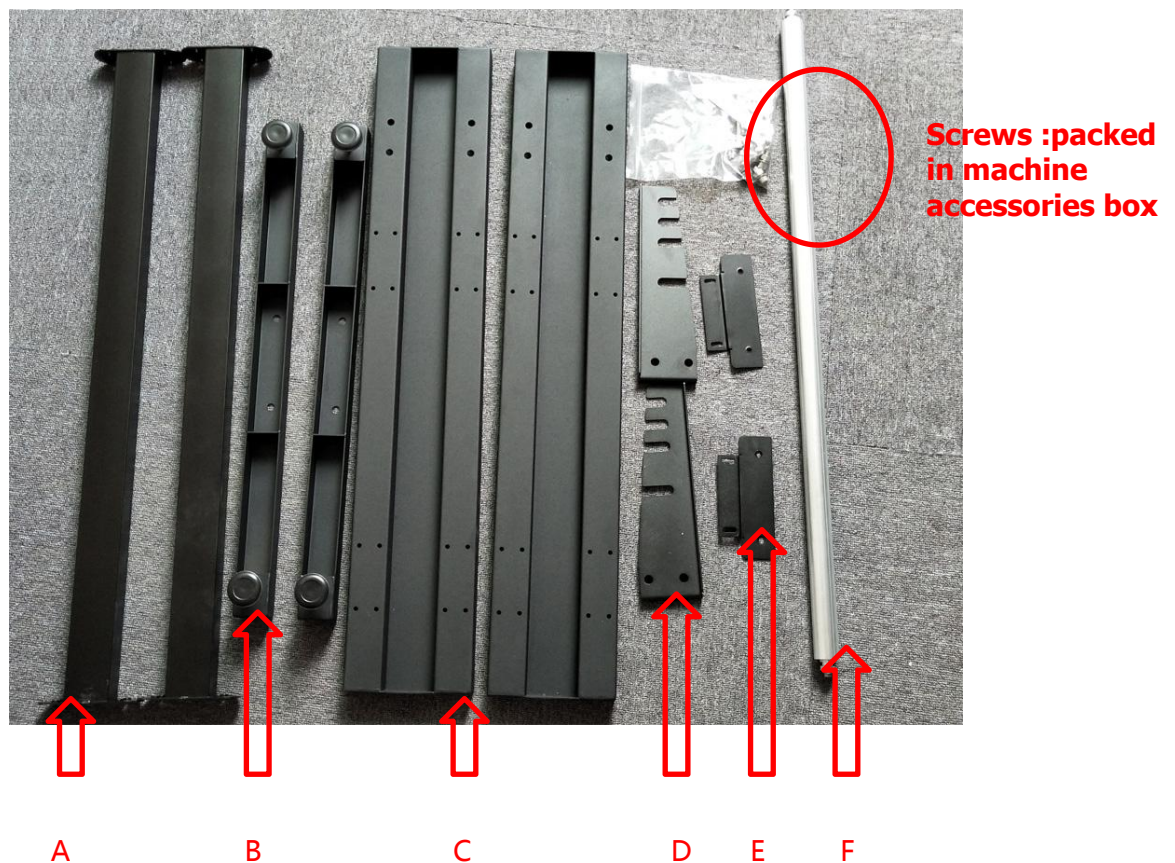
Assembling Manual of the Stand

I. Spare Parts checking

Picture 1: the accessories of the stand assembling

Please check spareparts list according to below picture.

Remarks: (the stand beam), (rollers), (screws).different model machine has different size.The picture for reference only.



A:Stand beam

B: Foot

C:vertical beam

D. roller supporter

E. Cutter supporter

F. Roller

Picture 2: accessories in the screw package

Screw: M5*10 Screw: M4*8 Countersunk screw: M5*10 allen wrench open spanner



II. Assembling steps:

1. Firstly use hexagon screw M8*16 to connect the feet(B) and vertical beam(C).

It needs tools below: allen wrench and open spanner. you can refer to picture 3, picture 4, and picture 5.

Remarks: this step can ignore the direction.



Picture 3



Picture 4



Picture 5

2. Please stand up the stand beam(A), and connect part in step1 (refer to picture 6, better put the part in step 1 on the top). Lock tightly with 4 screws (M5*10) by the screwdriver. **Attention: the groove side down**



Picture 6

3. Stand up the other stand beam (A), and connect to part from step 1, and lock tightly with the screw (M5*10). Attention, step 2 and step 3, stand beam at different size. (Please refer picture 7).



Picture 7

4. Reverse 180° the parts from step 3, and put on the floor (refer to picture 8), and put another vertical beam (C) on the top. The direction is the same as the first one, and lock tightly with the screw M5*10. (refer picture 9).



Picture 8



Picture 9

5. Please lock tightly roller supporter(D) and parts from step4 with the screw M8*16. (refer to picture 10).

Remarks: Please pay more attention to the left and right direction of the walking paper shaft.



Picture 10

6. Please lock tightly the cutter supporter(E) and parts from step5 with countersunk screw. You can refer to picture 12 after finishing.

Remarks: Please note the direction of the cutter supporter; Place the inner side with the hole side.



Picture 11



Picture 12

7.Put the roller(F) in the groove of roller supporter(D)(refer to picture 13).



Picture 13

II. Fix the cutter plotter with the stand team

1. Place cutter on stand. Refer to picture 14.



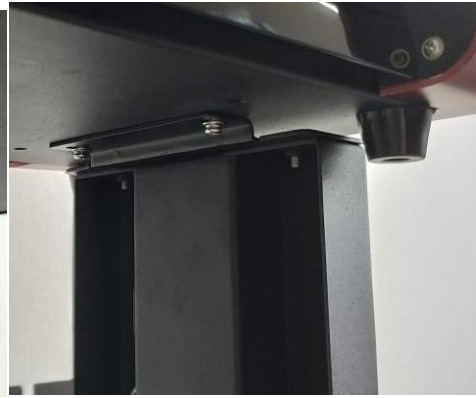
Picture 14

2. Lock tightly the cutter and the stand with the screw PM M4*10 . (Refer to 15 / 16).

Remarks: Lock soft fourscrews PM M4*10, and then lock tightly one by one.



Picture 15



Picture 16

Now, the stand assembly well, we can start to play the plotter



Picture 17V series



Picture 18 C series