







Cut Line Types in SCAL4 and SCAL5

	<u>Cut</u>	<u>Draw (Pen)</u>	<u>Print + Cut Cut</u>	<u>Print + Cut Print</u>	<u>Color Alignment ***</u>
Layer will Print	✓			✓	✓
Layer will Cut	✓	✓	✓		✓
Holder Setting	Blade	Pen	Blade	n/a	Blade
When to Use	Regular cutting; PNC for layers that need to be both printed and cut	Drawing, Engraving, Embossing, Scoring	PNC: for layers to be cut only	PNC: for layers to be printed only	Cut by Color: will cut along with every other color in project
Affects location of reg marks *	✓	✓**	✓		✓**
How Layer Appears in Preview	Red outline, no Fill 	Blue outline with option to display Stroke  	Red outline, no Fill 	Vector: Black outline, no Fill Raster: full image 	Purple outline; no Fill 

* In PNC applications, pay attention to which layer(s) will be sent to the printer and to the cut window to make sure the printed marks will be the same ones used by SCAL.

** Not typically used in PNC applications but noted for the sake of completeness.

*** Only available in Pro versions of SCAL