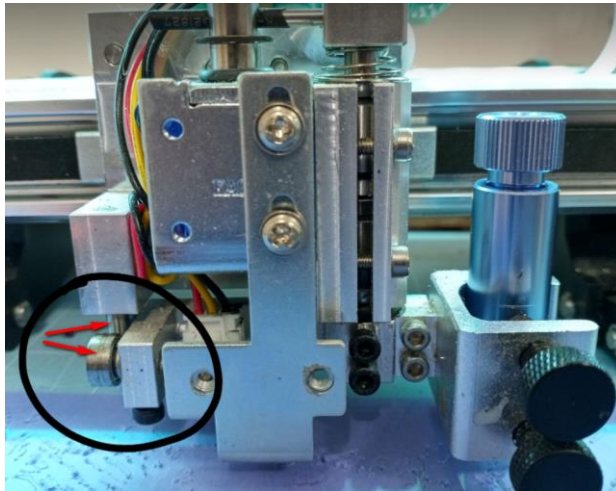


Solution to Head Getting Stuck Down During a Cut

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- When the cutting head (the part that holds the blade holder) is not raising back up, one of the possible issues is that a bearing needs cleaning and re-greasing. Here are the steps:
- Remove the carriage cover. There are two screws on either side.
- Look carefully for any possible trapped material scraps. That might be the cause and removing any “foreign items” might be all that’s needed.
- The following photo shows two arrows pointing to the two parts that should be cleaned and greased:



- Cleaning: Use a Q Tip (cotton swab) dipped in acetone to clean both parts.
- Re-Greasing: Use a very small amount of either silicon grease or PTFE lubricant so as to avoid having any excess drip down onto the grit shaft or onto the materials you’re cutting.