

KNK Maxx/Groove-e Suggested Accessory Settings

Important: Remember to turn Blade Offset back on after using accessory tools and before cutting with your blade again!

<u>Material</u>	<u>Tool</u>	<u>Force</u>	<u>Speed (Cut/Up)</u>	<u># Passes</u>	<u>Surface</u>	<u>Other Comments</u>
Copper	Engraving	80	500	1	Mat	36g Copper -Taped to mat
Aluminum	Engraving	40	500	1	Mat	36g AL - Taped to mat
Acrylic	Engraving	160	500	1	Mat	Hard acrylic—Taped to mat
Paper	Engraving	1-15	500	1	Craft foam	Tape craft foam to mat
Cardstock	Engraving	80-100	500	1	Craft foam	Tape craft foam to mat
Vellum	Engraving	1-5	500	1	Craft foam	Tape craft foam to mat
Heavy Vellum	Engraving	30-40	500	1	Craft foam	Tape craft foam to mat
Thin Smooth Cardstock	Embossing	63	500	1	Craft foam	Tape craft foam to mat
Thin Smooth Cardstock	Embossing	140	500	2	Craft foam	2 contours—0.01"
CTMH Cardstock	Embossing	160	500	2	Craft foam	2 contours—0.01"
Paper	Punch	140	300	1	Craft foam	Used dash line: 0.01" dash; 0.25" space