

KNK Zing Orbit - Suggested Accessory Settings

Application/Material	Tool Used	MultiCut	Pressure	Speed	Tool Height	Surface	Other Comments
Drawing on Cardstock	Sharpie: ultra fine tip	1	25	18	10	mat	
Drawing on Cardstock	Test pen	1	35	18	15	mat	
Drawing with Glue	Quickie Glue Pen	2	40	10	15	mat	
Embossing - Georgia Pacific 110# index (199gsm)	Embosser - small end	3	15	18	10	Fun foam taped to mat	Used a shadow layer of 0.01" (0.25mm) to increase thickness
Engraving Acrylic	Engraver	2	120	15	20	mat	Used a Line Fill of 0.01" (0.25mm)
Engraving Aluminum (36 gauge)	Engraver	1	15	18	10	mat	Used a Line Fill of 0.01" (0.25mm)
Engraving Dog Tag (Al)	Engraver	3	65 - 85	10	5	mat	Used a Line Fill of 0.005" (0.13 mm)
Punching Cardstock	Punch/Piercer	1 or 2	70	10	10	Fun foam taped to mat	Be very careful as the punch tool can easily break
Scoring Cardstock - Georgia Pacific 110# index	Embosser - small end	2	160	10	25	mat	