KNK Maxx Air - Suggested Accessory Settings

Important: Remember to turn Blade Offset back on after using accessory tools and before cutting with your blade again!

<u>Tool</u>	<u>Force</u>	Speed (Cut/Up)	# Passes	<u>Surface</u>	Other Comments
Sharpie Marker	5	500	1	Mat	Pen was almost touching paper in order to be grasped by front screw
Sharpie Liquid Pencil	10	500	2	Mat	Used 2 passes because pencil hesitates to start drawing each time.
Sakura Quickie Glue Pen	20	300	2	Mat	2 passes provided a little more glue. Also used 0.01" Inset Shadow and Outset Shadow to provide a thicker outline of shape.
Embossing - large end	85	300	3	Shelf Liner	Used 0.01" Inset Shadow and Outset Shadow to provide a thicker outline of shape.
Embossing - small end	100	500	2	Shelf Liner	
Embossing - small end	100	500	2	Shelf Liner	
Embossing - small end	175	300	3	Mat	
Engraving	120	400	2	Tape to Mat	
Engraving	75	500	2	Mat	Used 0.01" Inset Shadow and Outset Shadow to provide a thicker outline of shape.
Engraving	40	500	2	Mat	Used 0.01" Inset Shadow and Outset Shadow to provide a thicker outline of shape.
Engraving	120	300	3	Mat	
Punching	60	400	2	Shelf Liner	
Embossing – large end	60	200	2	Tape to Mat	Cut shape first and tape around shape to stabilize, then emboss. This minimizes splintering
Engraving	60	150	3	Mat	25 Post It notes
	Sharpie Marker Sharpie Liquid Pencil Sakura Quickie Glue Pen Embossing - large end Embossing - small end Embossing - small end Empossing - small end Empraving Engraving Engraving Engraving Engraving Engraving	Sharpie Marker 5 Sharpie Liquid Pencil 10 Sakura Quickie Glue Pen 85 Embossing - large end 100 Embossing - small end 175 Engraving 120 Engraving 75 Engraving 40 Engraving 120 Engraving 60 Embossing - 60 Embossing - 60	Tool Force (Cut/Up) Sharpie Marker 5 500 Sharpie Liquid Pencil 10 500 Sakura Quickie Glue Pen 20 300 Embossing - large end 85 300 Embossing - small end 100 500 Embossing - small end 175 300 Engraving 120 400 Engraving 75 500 Engraving 40 500 Engraving 120 300 Engraving 40 500 Engraving 120 300 Engraving 60 400 Embossing - large end 60 200	Sharpie Marker 5 500 1 Sharpie Liquid Pencil 10 500 2 Sakura Quickie Glue Pen 20 300 2 Embossing - large end 85 300 3 Embossing - small end 100 500 2 Embossing - small end 175 300 3 Engraving 120 400 2 Engraving 75 500 2 Engraving 40 500 2 Engraving 120 300 3 Punching 60 400 2 Embossing - large end 60 200 2	Hotological Force (Cut/Up) # Passes (Cut/Up) Surface Sharpie Marker 5 500 1 Mat Sharpie Liquid Pencil 10 500 2 Mat Sakura Quickie Glue Pen 20 300 2 Mat Embossing - large end 85 300 3 Shelf Liner Embossing - small end 100 500 2 Shelf Liner Embossing - small end 175 300 3 Mat Engraving 120 400 2 Tape to Mat Engraving 75 500 2 Mat Engraving 40 500 2 Mat Engraving 120 300 3 Mat Engraving 120 300 2 Shelf Liner <td< td=""></td<>

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